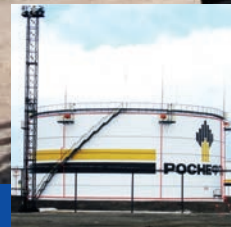


Teknos Group's Key Products

for General Industry & Heavy Duty 2014





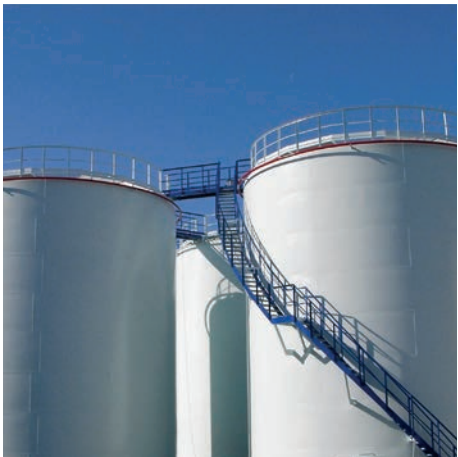
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Paints for metal surfaces

Teknos is providing strong evidence of its expertise in the surface treatment of metal and steel.

Alongside traditional solvent-borne products, Teknos has developed alternative high solids, solvent-free and water-borne paints for all kinds of metal surfaces. The adoption of the EU’s VOC directive on the restriction on solvent emissions has only fostered this development.

A successful surface treatment requires that the work must have been systematically planned when the time comes to select the combination of paints to be used. We have updated our paint systems to meet the international standard EN ISO 12944.

Teknos has an extensive product range and we can provide the correct paint systems for the most sophisticated objects, including process equipment used in the chemical industry, paper machinery or bridge and steel or aluminium structures. Surface treatment not only protects and extends the service life of the object painted but also enlivens and enhances the beauty of the environment. Our superior quality products and the almost limitless tinting opportunities provided by our TEKNOMIX tinting system ensure good paint results.

Three core elements lie at the heart of the Teknos Way partnership:



Innovation

Innovations are the foundation of Teknos. Superior product quality and performance standards coupled with new, more demanding environmental regulations will continue to shorten product lifecycles, presenting us with new challenges on an ongoing basis. We continuously invest in R&D to ensure that we can meet these requirements.



Value Added

We offer comprehensive paint solutions and services with the optimal balance of price, performance and service.



Reliability

Prompt, reliable deliveries and quality are one of today’s key business priorities. Teknos’ supply chain, modern production facilities, and tinting systems ensure prompt and reliable deliveries in all our chosen markets.

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Acrylic Paints

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Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel							
DIRECT-TO-METAL (DTM) WATER-BORNE														
TEKNOCRYL AQUA COMBI 2780 Water-borne DTM Paint Based on acrylate dispersion and alkyd. Contains active anticorrosive pigments.	Water	Semimatt	Grey, oxide red By agreement		x	x	x	41	44	–	–	–	45 min (40 µm)	10,2 m²/l (40 µm)
PRIMERS														
TEKNOCRYL AQUA 2788 Acrylate Primer Modified acrylic. Quick drying. Suitable for several types of substrates.	Water	Matt	RAL 7021, RAL 7045 By agreement		x	x	x	41	40	–	–	–	20 min (30 µm)	13,7m²/l (30 µm) 10,2 m²/l (40 µm)

Alkyd Paints

Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel							
DIRECT-TO-METAL (DTM)														
TEKNOLAC COMBI 50 Alkyd Top Coat and DTM A very quick drying anticorrosive pigmented top coat. Can also be used in mild environmental stress classes direct to metal.	9502, 1639	Semigloss	TEKNOMIX tinting system		x		x	41	520	–	–	–	45 min (40 µm)	10,2 m²/l (40 µm)
TEKNOSYNT COMBI 50 Alkyd Top Coat and DTM A quick drying thixotropic white spirit urethane/alkyd based top coat and DTM, pigmented with anticorrosive pigments.	1621, 9507	Semimatt	TEKNOMIX tinting system		x		x	45	520	–	–	–	1 h (40 µm)	11,2 m²/l (40 µm)
PRIMERS														
TEKNOLAC PRIMER 0168-00 Alkyd Primer A quick drying alkyd primer with active anticorrosive pigments.	9502, 1639	Matt	Grey, reddish-brown, black, white, yellow				x	48	470	–	–	–	20 min (40 µm)	12,0 m²/l (40 µm)
TOP COATS														
TEKNOLAC COMBI 50 Alkyd Top Coat and DTM Paint A very quick drying anticorrosive pigmented top coat. Can also be used in mild environmental stress classes direct to metal.	9502, 1639	Semigloss	TEKNOMIX tinting system		x		x	45	520	–	–	–	1 h (40 µm)	11,2 m²/l (40 µm)
TEKNOLAC 191 Alkyd Top Coat The paint dries quickly and has very good weathering properties. Gives very good protection against corrosion in systems together with e.g. TEKNOLAC PRIMER 168.	1639, 1640, 9502	Glossy	TEKNOMIX tinting system					46	500	–	–	–	45 min (40 µm)	11,5 m²/l (40 µm)
TEKNOSYNT COMBI 50 Alkyd Top Coat and DTM A quick drying thixotropic white spirit urethane/alkyd based top coat and DTM, pigmented with anticorrosive pigments.	1621, 9507	Semimatt	TEKNOMIX tinting system					50	400	–	–	–	3 h (40 µm)	12,5 m²/l (40 µm)
TEKNOSYNT 90 Alkyd Top Coat Weather resistant, quick drying, special alkyd paint that can be diluted with white spirit.	1621, 9507	High-gloss	TEKNOMIX tinting system					45	480	–	–	–	3 h (40 µm)	11,2 m²/l (40 µm)

Epoxy Paints and Coatings

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Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Winter hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel								
2-COMPONENT PRIMERS															
INERTA MASTIC Epoxy Coating Also available MIOX pigmented. A high solids content epoxy paint. Good adhesion to wire-brushed steel. Good resistance to chemicals and water. Provides good adhesion for top coats.	9506	Semimatt	Aluminium, white. MIOX red, grey				x	80*/75▽	210	* INERTA MASTIC HARDENER	▽INERTA MASTIC WINTER HARDEDER	2:1	2 h	6 h / 5 h (120 µm)	6,7/6,3 m²/l (120 µm)
TEKNOPLAST PRIMER 3 Epoxy Primer Withstands heavy abrasion, oils, grease, solvents and chemicals.	9506	Semimatt	Red, grey, yellow, white		x	x	x	53	440	TEKNOPLAST HARDENER	TEKNOPLAST WINTER HARDENER 7212 or 7399	4:1	4 h	4 h / 2 h (60 µm)	8,8 m²/l (60 µm)
TEKNOPLAST PRIMER 5 Epoxy Primer Also available MIOX pigmented. Provides a smooth and levelling surface under the polyurethane paints. Withstands heavy abrasion, oils, grease, solvents and chemicals. Contains active corrosion inhibitive pigments.	9506	Semimatt	Red, grey, yellow, white, MIOX		x	x	x	53	440	TEKNOPLAST HARDENER	TEKNOPLAST WINTER HARDENER 7212 or 7399	4:1	4 h	4 h / 2 h (60 µm)	8,8 m²/l (60 µm)
TEKNOPLAST PRIMER 7 Epoxy Primer Also available MIOX pigmented. High solids content, quickly over-coatable, withstands heavy abrasion, oils, grease, solvents and chemicals.	9506	Semimatt	Red, grey, white. MIOX grey.		x	x	x	70	300	TEKNOPLAST HARDENER	TEKNOPLAST WINTER HARDENER 7212 OR 7399	4:1	3 h	4 h / 3 h (60 µm) MIOX – 4 h/ 3 h	8,8 m²/l (80 µm)
2-COMPONENT TOP COATS															
TEKNOPLAST 50 Epoxy Top Coat Withstands heavy abrasion, aqueous solutions of chemicals, oils, greases and solvents. Withstands temporary dry heat up to +120°C.	9506	Semigloss	TEKNOMIX tinting system					53	430	TEKNOPLAST HARDENER	TEKNOPLAST WINTER HARDENER 7212	4:1	4 h	4 h / 2 h (60 µm)	8,8 m²/l (60 µm)
2-COMPONENT PRIMER-FINISH															
TEKNOPLAST HS 150 Epoxy Paint A high solids content paint that produces a thick coating that is resistant to chemicals. Can be used as a primer and top coat and also as a steam-proof coating on concrete.	9506	Semigloss	TEKNOMIX tinting system		x	x	x	70	300	TEKNOPLAST HARDENER	TEKNOPLAST WINTER HARDENER 7212	4:1	4 h	5 h / 3 h (80 µm)	8,8 m²/l (80 µm)

Epoxy Paints and Coatings

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Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Winter hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel								
2-COMPONENT HIGH SOLIDS/SOLVENT-FREE															
INERTA 160 Epoxy Coating Good adhesion to blast-cleaned steel and excellent abrasion resistance. Good chemical resistance. Suitable to use for coating cooling water and inlet piping. Good resistance to radiation, the coating is easy to decontaminate.	Clean up 9530	Glossy	TM-101 white, TM-102 black, TM-303 red				x	96	40	INERTA 160 HARDENER	–	2:1	20 min	6 h (500 µm)	1,9 m²/l (500 µm)
INERTA 165 Epoxy Coating Good adhesion to blast-cleaned steel and excellent abrasion resistance. Suitable for use on structures that are to be subjected to heavy abrasion. NB: New INERTA 165-01 HARDENER.	9506 Clean up 9506, 9530	Glossy	White, black, other colours by order				x	92	70	INERTA 165-01 HARDENER	–	2:1	1 h	7 h (250 µm)	3,7 m²/l (250 µm)
INERTA 270 Epoxy Paint Used for Epoxy Coating System K81 on the insides of steel and concrete tanks and basins, e.g. storage tanks of paper, pulp and chemical industry as well as sewage treatment plants. Withstands aqueous solutions of most chemicals, heating oil, diesel oil, unleaded petrol, jet fuel as well as several solvents.	9506 Clean up 9506, 9530	Glossy	Sandy, light grey				x	75	200	INERTA 270 HARDENER	–	10:3	1,5 h	7 h (150 µm)	5 m²/l (150 µm)
INERTA 280 Epoxy Phenol Novolac Coating Used on the insides of steel and concrete tanks and basins exposed to mechanical and chemical stress. Good adhesion to blast-cleaned steel and excellent abrasion resistance. Withstands aqueous solutions of most chemicals, salts, bases and diluted acids as well as water and oil in permanent immersion.	6560, 9514 Clean up 9530	Glossy	Red, green, white.				x	96	50	INERTA 280 HARDENER	–	2:1	40 min	4 h (250 µm)	3,8 m²/l (250 µm)
2-COMPONENT WATER-BORNE															
TEKNOPOX AQUA PRIMER 3 Epoxy Primer Also available MIOX pigmented. Contains effective, lead and chromate free anticorrosive pigments. Can be overcoated with several types of paints.	Water	Semimatt	Red, grey, MIOX		x	x	x	45/47	40	TEKNOPOX AQUA HARDENER 0300	–	1:1	1,5 h	5 h (60 µm)	7,5 m²/l / 7,5m²/l (60 µm)
TEKNOPOX AQUA COMBI 0360 Epoxy Paint Used as a single layer paint or as a top coat in water-borne epoxy coating systems that will be exposed to weathering.	Water	Glossy	TEKNOMIX tinting system		x	x	x	43	33	TEKNOPOX AQUA HARDENER 0300	–	1:1	1,5 h	5 h (80 µm)	5,4 m²/l (80 µm)

Prefabrication Primers

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Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Winter hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel								
2-COMPONENT															
KORRO E Prefabrication Primer Good resistance to heat, solvent and oils.	9514	Matt	Red, yellow		x		x	33	620	KORRO E HARDENER	–	2:1	48 h	3 min(18 µm)	18,2 m²/l (18 µm)
KORRO SS Prefabrication Primer Good resistance to abrasion, heat, oils and solvents. Allows considerably better welding and flame-cutting than common zinc rich prefabrication primers.	9514, 6060	Matt	Grey, red		x		x	30	550	KORRO SS SILICATE PART	–	1:1	24 h	6 min (15 µm)	20 m²/l (15 µm)
1-COMPONENT															
KORRO PVB Prefabrication Primer Compatible with alkyd, acrylate, chlorinated rubber and vinyl paints.	9514	Semimatt	Red, yellow		x		x	20	670	–	–	–	–	10 min (20 µm)	10 m²/l (20 µm)
1-COMPONENT WATER-BORNE															
KORRO AQUA 2741 Prefabrication Primer Used as a temporary protection on blast-cleaned steel. Can be top-coated by 1-pack and 2-pack paints, such as water-borne acrylate, epoxy and polyurethane paints, solvent-borne epoxy and polyurethane paints, and xylene-dilutable alkyd paints.	Water	Matt	Red. Other colours by agreement				x	37	35	–	–	–	–	5 min (20 µm)	19 m²/l (20 µm)

Polyurethane Paints

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Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel							
2-COMPONENT DIRECT-TO-METAL (DTM)														
TEKNODUR COMBI 3430-05 Polyurethane Paint DTM paint or a top coat in PUR systems. Good mechanical and weather resistance.	9526	Semigloss	TEKNOMIX tinting system		x	x	x	61	350	TEKNODUR HARDENER 7230	6:1	1,5 h	5 h (80 µm)	7,6 m²/l (80 µm)
TEKNODUR COMBI 3430-09 Polyurethane Paint DTM paint or a top coat in PUR systems. Good mechanical and weather resistance.	9526	Glossy	TEKNOMIX tinting system		x	x	x	58	380	TEKNODUR HARDENER 7230	6:1	1,5 h	5 h (80 µm)	7,3 m²/l (80 µm)
TEKNODUR COMBI 3560-05 Polyurethane Paint DTM paint. Excellent mechanical and weather resistance. Norsok approved top coat together with zinc rich epoxy primer.	9526, clean up 6496	Semigloss	TEKNOTINT tinting system		x	x	x	90	100	TEKNODUR HARDENER 7226	3:1	1 h	3 h (120 µm)	7,5 m²/l (120 µm)
TEKNODUR COMBI 3560-09 Polyurethane Paint DTM paint. Excellent mechanical and weather resistance. Norsok approved top coat together with zinc rich epoxy primer.	9526, clean up 6496	Glossy	TEKNOTINT tinting system		x	x	x	93	70	TEKNODUR HARDENER 7226	3:1	1 h	2,5 h (120 µm)	7,8 m²/l (120 µm)
TEKNODUR COMBI 3560-75 Polyurethane Paint DTM paint. Good mechanical and weather resistance. Fast curing and therefore suitable for two pack line painting where the demand for productivity is high.	9526, clean up 6496	Semigloss	TEKNOTINT tinting system		x	x	x	74	230	TEKNODUR HARDENER 7227	3:1	15 min	50 min (120 µm)	6,2 m²/l (120 µm)
TEKNODUR COMBI 3560-78 Polyurethane Paint DTMr paint. Good mechanical and weather resistance. Fast curing and therefore suitable for two pack line painting where the demand for productivity is high.	9526, clean up 6496	Glossy	TEKNOTINT tinting system		x	x	x	74	240	TEKNODUR HARDENER 7227	3:1	15 min	50 min (120 µm)	6,2 m²/l (120 µm)
2-COMPONENT PRIMERS														
TEKNODUR PRIMER 3411 Polyurethane Primer A high-quality, high solids multipurpose primer. Forms a dense and even paint film.	9521, 9526	Semimatt	White, light grey		x	x	x	56	400	TEKNODUR HARDENER 7231	8:1	1,5 h	4 h (60 µm)	9,3 m²/l (60 µm)
2-COMPONENT TOP COATS														
TEKNODUR 0050 Polyurethane Top Coat Good mechanical and weather resistance.	9521	Semigloss	TEKNOMIX tinting system					56	430	TEKNODUR HARDENER 0010	9:1	4 h	6 h (40 µm)	14 m²/l (40 µm)
TEKNODUR 0090 Polyurethane Top Coat Good mechanical and weather resistance.	9521	Glossy	TEKNOMIX tinting system					50	460	TEKNODUR HARDENER 0010	9:1	4 h	6 h (40 µm)	12,5 m²/l (40 µm)
TEKNODUR 0290 Polyurethane Clear Coat Recommended when the topcoat is required to have excellent gloss and colour retention. Produces an UV-resistant film with good mechanical and weather resistance.	9526, 6220	Full gloss	Clear					45	520	TEKNODUR HARDENER 0200	4:1	6 h	6 h (40 µm)	11,3 m²/l (40 µm)
2-COMPONENT WATER-BORNE														
TEKNODUR AQUA 3390-09 Polyurethane Top Coating Paint Excellent gloss and colour retention.	Water, 1936	Glossy	TEKNOMIX tinting system					42	90	TEKNODUR AQUA HARDENER 7313	5:1	1,5 h	6,5 h (40 µm)	10,5 m²/l (40 µm)

Silicone Paints

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Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel							
TEKNOHEAT 500 Silicone Paint Withstands permanent heat up to +400°C and momentary heat even up to +500°C. Temporarily damp steel surfaces must be primed with appropriate anticorrosive zinc dust paints, e.g. TEKNOZINC SS.	9502, 1639	Matt	Aluminium *TM-102 black, *TM-303 red, *RAL-7016 anthracite grey, *RAL-7021 black grey *by TEKNOTINT (TEM)				x	25	670	–	–	–	20 min (15 µm)	16,7 m²/l (15 µm)

Zinc-Rich Paints

Product	Thinner	Gloss	Colours		Surface			Solids Vol. %	VOC g/l	Hardener	Mixing ratio volume	Pot life	Drying time touch dry (DFT)	Theoretical usage (DFT)
					Al	Zn	Steel							
TEKNOZINC 3480 SE Zinc-Rich Epoxy Paint A 2-component, solvent-borne zinc-rich epoxy paint with a high solids content. Used as a primer in polyurethane and epoxy painting systems. Protects efficiently from underfilm corrosion and resists weathering even without any top coat. The zinc content of the paint is at least 80% by weight in the dry paint film.	9506	Matt	Bluish grey				x	66	300	TEKNOZINC HARDENER 7511	5:1	3 h	15 min (80 µm)	8,2 m²/l (80 µm)
TEKNOZINC SS Zinc Silicate Paint On structural steel exposed to weather or submerged in solvents. Protects steel cathodically. Can be used without a top coat.	9506, 6060 for clean up	Matt	Greenish grey				x	52	510	TEKNOZINC SS SILICATE PART	7:3	4 h	30 min (60 µm)	8,7 m²/l (60 µm)
TEKNOZINC 80 SE Zinc-Rich Epoxy Paint Used as a priming coat. The zinc content of the paint is at least 80% by weight in the dry paint film. Protects steel cathodically.	9506	Matt	Bluish grey				x	50	450	TEKNOZINC 50/80/90 HARDENER	5:1	16 h	30 min (40 µm)	12,5 m²/l (40 µm)

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The Teknos Group

Teknos is one of Europe's leading suppliers of industrial coatings with a strong position in retail and architectural coatings, too.

Teknos has its own production in seven countries: Finland, Sweden, Denmark, Germany, Poland, Russia and China. In addition, Teknos has sales companies in 15 countries and exports to over 20 countries via a well-established network of dealers.

Teknos was established in 1948 and is one of Finland's largest family-owned businesses.



www.teknos.com

● Group companies

● Network of dealers